



## 1 S T F C R 12 C A - 16

### Metoda upnutí VBD

Horní upínkou C	Pákou za otvor P	Droubování S

## 2 S T F C R 12 C A - 16

### Tvar VBD

C	S	T

## 3 S T F C R 12 C A - 16

### Tvar nože, úhel nastavení

L	S	F
R	K	G
W	T	

## 4 S T F C R 12 C A - 16

### Úhel hřbetu VBD

C	P	

## 5 S T F C R 12 C A - 16

### Směr řezu

R	L

## 6 S T F C R 12 C A - 16

### Výška břitu

## 7 S T F C R 12 C A - 16

### Označení kazety

C  
(pouzdro)

## 8 S T F C R 12 C A - 16

### Typ kazety

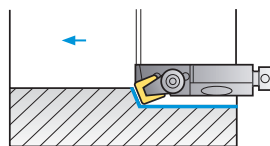
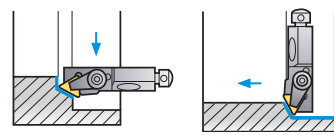
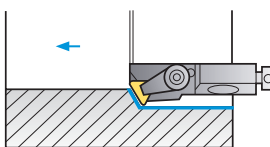
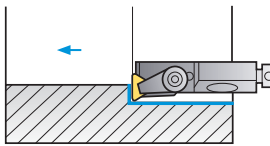
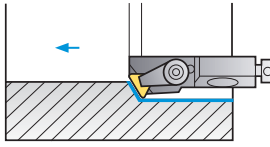
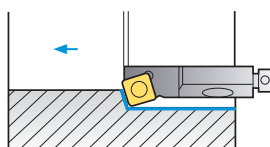
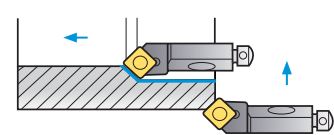
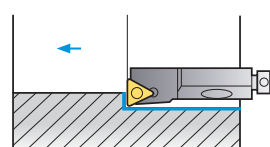
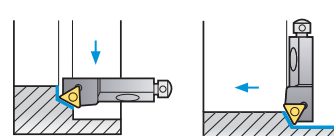
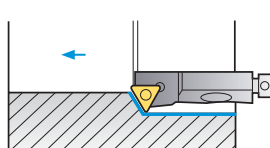
A  
(ISO5611)

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### Délka řezné hrany

L	L	L

# Přehled stavitelných kazet

	Směr obrábění	Označení	Soustružení	Kopírování	Čelní soustružení	Srážení hran	Použitelné VBD	Strana
Systém upnutí VBD úpinkou	 CSKPR/L	10CA-09 12CA-12	•				SP□R 0903□□ 1203□□	B135
	 CTTPR/L	10CA-11 12CA-16	•				TP□R 1103□□ 1603□□	B136
	 CTWPR/L	10CA-11 12CA-16	•				TP□R 1103□□ 1603□□	B136
	 CTFPR/L	10CA-11 12CA-16	•		•		TP□R 1103□□ 1603□□	B135
	 CTSPR/L	10CA-11 12CA-16	•				TP□R 1103□□ 1603□□	B135
Systém upnutí VBD šroubem	 SSKCR/L	10CA-09 12CA-12	•				SC□T 09T3□□ 1204□□	B137
	 SSSCR/L	10CA-09 12CA-12	•			•	SC□T 09T3□□ 1204□□	B137
	 STFCR/L	10CA-11 12CA-16	•		•		TC□T 1102□□ 16T3□□	B137
	 STTCR/L	10CA-11 12CA-16	•		•		TC□T 1102□□ 16T3□□	B138
	 STWCR/L	10CA-11 12CA-16	•				TC□T 1102□□ 16T3□□	B138